

# Risk-based Evaluation of ML Classification Methods Used for Medical Devices

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## Research Article

**Keywords:** Classification, Risk Management, Risk-based Metrics, Decision Theory, Medical Devices

**Posted Date:** September 13th, 2023

**DOI:** <https://doi.org/10.21203/rs.3.rs-3317894/v1>

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**Additional Declarations:** No competing interests reported.

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## Risk-based Evaluation of ML Classification Methods Used for Medical Devices

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### Abstract

**Background:** In the future, more and more medical devices will be based on machine learning (ML) methods. For such medical devices, the rating of risks is a crucial aspect and should be considered when evaluating their performance. This means that an integration of risks and their associated costs into the corresponding metrics should be taken into account. This paper addresses three key issues towards a risk-based evaluation of ML-based classification models.

**Methods:** First, it analyzes a selected set of scientific publications for determining how often risk-based metrics are currently utilized in the context of ML-based classification models. Second, it introduces an approach for evaluating such models where expected risks and associated costs are integrated into the corresponding performance metrics. Additionally, it analyzes the impact of different risk ratios on the resulting overall performance. For this purpose, an artificial model was used which allows to easily adapt key parameters. Third, the paper elaborates how such risk-based approaches relate to regulatory requirements in the field of medical devices. A set of use case scenarios were utilized to demonstrate necessities and practical implications, in this regard.

25       **Results:** With respect to the first research question, it was shown that currently most scientific  
26       publications do not include risk-based approaches for measuring performance. For the second  
27       topic, it was demonstrated that risk-based considerations have a substantial impact on the  
28       outcome. The relative increase of the resulting overall risks can go up to 198%, i.e. the risk value  
29       almost triples, when the ratio between different types of risks (risk of false negatives in comparison  
30       to false positives) goes down/up to 0.1 or 10.0. As discussed within the third research question,  
31       this situation typically represents a case where the risk increases one level in the corresponding risk  
32       matrix. Based on this, it was demonstrated that differences in parameter settings lead to a  
33       substantially different behavior when risk factors are not addressed properly.

34       **Conclusion:** In summary, the paper demonstrates the necessity of a risk-based approach for the  
35       evaluation of ML-based medical devices, develops basic steps towards such an approach, and  
36       elaborates consequences which occur, when these steps are neglected.

37       **Keywords:** Classification; Risk Management; Risk-based Metrics; Decision Theory; Medical Devices.

## 38    **1 Background**

39    Machine learning (ML) is a revolutionary technology which is more and more applied in concrete  
40    medical applications (cf. (1–3)). In specific tasks like diagnosis of diseases, e.g. skin cancer or retinal  
41    diseases, ML techniques achieve an equivalent or even better accuracy in comparison to human  
42    experts (2, 4). Such results indicate that the utilization of ML-based methods in actual clinical  
43    applications is promising and there already is a series of ML-based medical devices which were  
44    successfully placed on the market (5). However, the clinical impact of the used devices has to be  
45    clearly demonstrated for the particular use case. Thus, a thorough evaluation with respect to the  
46    performance of the ML algorithms and their effect in the actual clinical environment has to be  
47    performed. For example, the requirements from the medical device regulation (MDR) (6) have to  
48    be fulfilled, before the device can be placed on the European Union (EU) market. In the future, also  
49    the proposed AI Act (7) has to be applied. The conformity with these regulations is usually proven  
50    by means of the harmonized standards associated with them. For performing risk management in

51 the context of medical devices, the ISO 14971 (8) is the appropriate standard. Additionally, the  
52 technical report ISO/TR 24971 (9) provides more detailed guidance for the application of (8). But,  
53 neither the MDR (6) nor (8, 9) contain specific information for AI/ML-based devices. Thus, a  
54 dedicated framework for addressing risk management in these cases is still missing.

55 The basic aim of the regulations is that the devices achieve a level of safety and performance which  
56 is appropriate for the clinical application. This includes a thorough analysis of potential risks and  
57 their associated impact as well as the clinical performance of the device with respect to the specific  
58 application and its context. In general, risk refers to an uncertain outcome. In particular, risks are  
59 related to potential harms and are defined as a combination of a certain likelihood, i.e. probability  
60 of occurrence, and a severity, i.e. magnitude of harm This is also represents the definition in ISO  
61 14971 (8). The intent behind risk management is to identify, evaluate, analyze, assess, and mitigate  
62 potential product issues. According to (6), risks have to be reduced as far as possible unless  
63 avoidance of further risk improvements does not have an adversarial effect on the risk-benefit  
64 relationship. Finally, the risks have to outweigh the benefits. Thus, it is crucial to evaluate the  
65 clinical outcome of a device as the central criterion. For ML-based devices, this means that  
66 performance measures should be established which include such factors. The associated risks are  
67 one major component in this regard. Additionally, the achieved benefits are important factors. To  
68 a certain degree, they can be considered as negative risks. Pure error or accuracy rates are not  
69 sufficient for evaluating the clinical performance of the device.

70 Currently, it seems that most of the scientific publication use standardized performance metrics,  
71 which basically focus on accuracy-based assessments to validate and test their ML models. This  
72 means that only the differences between the predicted results and the values from the reference  
73 data set (training, validation or test data sets) are compared, in particular, when considering  
74 supervised ML methods. For classification tasks, this includes metrics like accuracy, precision,  
75 sensitivity/recall,  $F1$  score, Matthews Correlation Coefficient ( $MCC$ ), or Area under the  $ROC$  Curve  
76 ( $AUROC$ ) (see e.g. (10) for an overview about applicable metrics). For example, this can be

77 recognized in the preprint (11), where more than 70 medical image experts systematically analyzed  
78 requirements regarding the evaluation of machine learning models, e.g. for image-level  
79 classification tasks. Only very limited references were included, where risks, costs, or benefits were  
80 included in the metrics, e.g. in terms of net benefit (12) or expected costs (13). Additionally, the  
81 weighted kappa statistic and the  $F_\beta$  score were mentioned as options to integrate weightings. But,  
82 concrete advises how to determine and integrate appropriate weights were not given in (11).  
83 Instead, most of the recommendations were based on the application of standard metrics, like the  
84 ones mentioned above. The hypothesis that most recent scientific publications do not  
85 systematically address risk factors within the evaluation of ML models was one major goal of the  
86 analysis performed within this paper.

87 In the mentioned standardized metrics, only the number of errors is taken, when considering  
88 classification tasks, but not the impact of the different type of errors. For example, a false negative  
89 (“missed diagnosis”) can have a substantially different clinical effect than a false positive (“false  
90 alarm”), when considering diagnostic applications. For example, a false positive within a cancer  
91 screening may have some harm (e.g. feeling of insecurity, additional tests with potential harm). But,  
92 the harm in these cases is often considerably lower than the harm of false positives. A missed  
93 diagnosis may lead to substantial progression of the disease and eventually also to a lethal  
94 outcome. These are important issues since the associated risk impact usually goes in contrary  
95 directions and thus need to be balanced out in a dedicated way.

96 The standard performance metrics, which are used in many publications, do not include a dedicated  
97 assessment with regards to the risks and their clinical impact of a particular use case. Only the  
98 deviation / consistency rate between the training samples and the prediction of the models is  
99 optimized. Implicitly, the performance metrics assume some kind of neutral situation, where a  
100 certain balancing of the relationship between false positives and false negatives is given. They  
101 basically reflect the relationships as they are represented in the used data sets, but not the  
102 associated relationship of risks. Usually, the balancing of data sets, e.g. providing the same number

103 of false positives and false negatives, is a recommendation to achieve a certain level of adjustment  
104 since one type of error often is predominant (11). However, this does only represent a standardized  
105 rule lacking a dedicated adaption to a particular use case. Of course, there are further important  
106 aspects which have to be considered in the quality assessment of ML-based techniques, like data  
107 quality or uncertainty factors, e.g. in terms of confidence intervals for the results (14).

108 For utilization of ML-based techniques in medical devices, such risk factors have to be included to  
109 consequently follow the rules given by the regulations and standards, like (6) and (8). Otherwise,  
110 the reduction of the risks and the optimization of clinical benefits remains deficient. One approach  
111 to achieve this for ML based classification tasks is an appropriate adjustment of threshold  
112 parameters, after the training procedure. However, the risk factors are not fully integrated into the  
113 development and evaluation of the models, in this case. To achieve this, in a comprehensive way,  
114 the different impact of false positives and false negatives has to be integrated into the performance  
115 metrics, when evaluating the results of binary classification problems. For example, in (15) it was  
116 demonstrated, that a cost-effectiveness analysis can lead to very different results, when  
117 considering actual costs for different treatment options. This was shown for a concrete medical  
118 application, i.e. proximal caries detection, where the analysis focused on a comparison between an  
119 ML-based and a conventional approach (15).

120 Thus, the selection of the best model should be performed in terms of the best decision not only  
121 with respect to measures of deviation. It should be addressed in terms of the best clinical outcome,  
122 the strongest reduction of costs, and the risks for the specific application. Since the likelihood of  
123 risks and its corresponding harm is usually not given exactly, this can only be achieved in a  
124 probabilistic manner, i.e. as an optimization of the expected costs and benefits when applying the  
125 model. Such approaches are linked to the field of decision theory (16). An application specific utility  
126 function has to be defined and optimized to achieve the best outcome. This approach can be  
127 combined with a risk analysis and its associated risk factors, e.g. as described in (17, 18). In  
128 particular, this had been applied to classification problems in medical applications (19, 20, 12) as

129 well as to medical decision making in a general context (21). Additionally, it was proposed as a basic  
130 rationale for optimizing ML models (22). This approach converts the construction of the ML model  
131 into a process for finding an optimal decision rule based on probabilities and weights (i.e. costs or  
132 utilities) of the corresponding risks and benefits.

133 The current paper follows this approach for evaluating the performance of ML models based on  
134 risk profiles of the specific clinical application and integrating such methods into the development  
135 of ML-based medical devices. It analyses the impact, that results from variations in risk profiles. The  
136 paper focuses on binary classification tasks and subsequently on the evaluation of the outcome in  
137 terms of appropriate performance metrics. Other important quality factors, like data quality,  
138 uncertainty assessment, or also the interpretability of the models (see e.g. (7) for relevant aspects),  
139 are not addressed within this paper, in a dedicated way. Instead, the paper aims at clarifying the  
140 relationship between risk management requirements and performance assessment. For this  
141 purpose, it includes the analysis of the following three core topics:

142 • First, the hypothesis was analyzed that current scientific papers about using ML in medical  
143 applications often only use standardized performance metrics without including the (clinical)  
144 impact of application-specific risks. This was addressed by a research of recent literature about  
145 ML-based classification techniques and their use in medical applications. This was not  
146 addressed using a comprehensive survey. Instead, an exemplary literature research was  
147 utilized, which analyzes the outcomes according to a sample of articles obtained for a given  
148 time frame . See sections 2.1 for the definition of the study and 3.1 for the results.

149 • Second, a performance assessment was described and applied which is based on assigning  
150 dedicated costs / weights to the particular types of errors in a binary classification task. This  
151 was demonstrated using an artificial model representing the particular amount of errors. A  
152 model was developed which achieves a risk-based evaluation of ML-based classification  
153 models. The main goal of this analysis was to determine the impact of different risk ratios on  
154 the resulting performance of the model – see sections 2.2 and 3.2.

155 • Third, the integration of the overall results were assessed in relation to the requirements given  
156 by the corresponding standards and regulations, in particular the MDR (7), the proposed AI  
157 Act (6), ISO 14971 (8) as the standard for risk management in medical devices, and the  
158 technical report ISO/TR 24971 (9) which provides more concrete guidance for implementing  
159 the risk management process. For this purpose, a set of use scenarios was utilized to  
160 demonstrate the impact of the particular settings on the evaluation of the ML-based models  
161 – see sections 2.3 and 3.3.

162 Preliminary results for the second of these topics were presented in (23). This included a basic  
163 model for assessing the impact of risk factors on the outcome of ML-based classification methods.  
164 The analysis was substantially extended in this new paper with respect to each of the research  
165 questions described above.

## 166 **2 Methods**

167 The following sections describe the basic methodology as it was applied in this paper for each of  
168 the three topics. The results are presented later in the corresponding sections of chapter 3.

### 169 **2.1 Topic A – Utilization of risk-based performance metrics in recent publications**

170 As a first step, the hypothesis was addressed that most scientific publications about machine  
171 learning techniques only apply standardized metrics and do not include use-case specific costs,  
172 benefits, or risk factors into their assessment of model performances. This analysis was restricted  
173 to concrete use cases and studies in the field of medical applications, where binary classification  
174 was a main focus of the publication. For this purpose, a literature research was performed in  
175 pubmed (<https://pubmed.ncbi.nlm.nih.gov/>) including the most recent publication in this field. The  
176 goal was to determine the percentage of articles which include such considerations by using this  
177 exemplary search. It aimed to analyze how many of the publications contained risk-based  
178 considerations for the evaluation of the models, in this particular sample of articles. The following  
179 search term was used: *"machine learning" classification (performance OR evalua\* OR assess\*)*



180 *metric\**, where the search terms could appear in any fields. The first two parts were included to  
181 select ML-based classification tasks. The remaining part narrowed the search to cases where an  
182 assessment based on performance metrics was performed. In pubmed, the different parts of the  
183 search terms were combined by an AND-operator, i.e. each particular search term needs to be met.  
184 Filters for *free full text* and *in the last 1 year*, i.e. previous year starting from the date of the search,  
185 were added to restrict the search to the most recent and freely accessible publications. This was  
186 not considered as a major restriction since it still represents a valid cross-sectional sample of  
187 articles. Finally, only papers in *English* were selected using another pubmed filter option.

188 The identified articles were analyzed starting from the most recent towards the more antecedent  
189 publications until a number of 30 papers was included into the analysis. The following exclusion  
190 criteria were used to only focus on relevant publications.

191 **Exclusion criteria for literature research:**

- 192 • The main focus / task of the paper was not a direct medical application and/or did not focus  
193 on a dedicated clinical study / use case. Based on this, publications from other domains,  
194 surveys / systematic reviews, abstract presentation of methods without use case, etc. were  
195 excluded.
- 196 • Binary classification was not the focus of one of the main endpoints in the study. For borderline  
197 cases, where a binary classification results were reported within a multiclass classification task,  
198 we restricted our search results to cases, where only a limited number of classes (up to 5) were  
199 addressed and the performance of the single classes was a main outcome.

200 Remark: The rationale behind this selection was that for multiclass problems with many  
201 classes the assessment of risks is even more remote. We wanted to focus on applications  
202 where the inclusion of risk factors would be more obvious.

- 203 • The used performance metrics were listed in the paper and described in a way, that they can  
204 be judged appropriately.

205 Based on these criteria, the literature search provided a random sample / cross section of recent  
 206 publications in this field which was further analyzed regarding the used performance metrics for  
 207 the binary classification task. In particular, this included the following metrics, which are based on  
 208 the numbers of true positives ( $TP$ ), false positives ( $FP$ ), true negatives ( $TN$ ), and false negatives  
 209 ( $FN$ ) in the results of the binary classification task. Basically, the metrics listed in Tab. 1 were  
 210 documented within our study.

211 Tab. 1. Standard performance metrics typically used for ML-based classification tasks. It is assumed that the  
 212 of true positives ( $TP$ ), false positives ( $FP$ ), true negatives ( $TN$ ), and false negatives ( $FN$ ) are given. See (10)  
 213 for more details about the definition and utilization of these metrics.

General / overarching definitions	
<b>Number of actual positive cases:</b> $P = TP + FN$	<b>Number of actual negative cases:</b> $N = TN + FP$
<b>Number of predicted positive cases:</b> $PP = TP + FP$	<b>Number of predicted negative cases:</b> $PN = TN + FN$
<b>Total Population:</b> $Pop = P + N$	<b>Prevalence:</b> $Prev = \frac{P}{P + N} = \frac{P}{Pop}$
Metrics documented in the literature research within this study	
<b>Sensitivity / Recall / True Positive Rate:</b> $TPR = \frac{TP}{P}$	<b>Specificity / True Negative Rate:</b> $TPN = \frac{TN}{N}$
<b>Accuracy:</b> $Acc = \frac{TP + TN}{TP + FP + TN + FN}$ <b>or equivalently Error rate:</b> $Err = 1 - Acc$	<b>Balanced Accuracy,</b> i.e. accuracy after balancing of positive / negative test samples / class members: $BA = \frac{TPR + TNR}{2}$
<b>Precision / Positive Predicted Value:</b> $PPV = \frac{TP}{PP}$	<b>Negative Predictive Value:</b> $NPV = \frac{TN}{PN}$

<b><math>F_1</math>-Score:</b> $F_1 = 2 \cdot \frac{PPV \cdot TPR}{PPV + TPR}$	<b>other <math>F_\beta</math>-Scores:</b> $F_\beta = (1 + \beta^2) \cdot \frac{PPV \cdot TPR}{\beta^2 \cdot PPV + TPR}$
<b>Matthews Correlation Coefficient:</b> $MCC = \frac{\sqrt{TPR \cdot TNR \cdot PPV \cdot NPV} - \sqrt{(1 - TPR) \cdot (1 - TNR) \cdot (1 - PPV) \cdot (1 - NPV)}}{1}$	<b>Geometric Mean:</b> $MCC = \sqrt{TPR \cdot TNR}$
<b>Measures which include not single models (fixed threshold) but multiple variations of thresholds</b>	
<b>Receiver Operating Characteristics (ROC) Curve,</b> i.e. plot of <b>FPR</b> (on $x$ axis) vs. <b>TPR</b> (on $y$ axis).	<b>Precision-Recall Curve (PRC),</b> i.e. plot of recall / <b>TPR</b> (on $x$ axis) vs. precision / <b>PPV</b> (on $y$ axis).
<b>Area under the ROC Curve:</b> $AUROC = \int_0^1 ROC(x) dx$ as the integral over the function <b>ROC(x)</b> described by the <b>ROC</b> Curve	<b>Area under the PRC Curve:</b> $AUPRC = \int_0^1 PRC(x) dx$ as the integral over the function <b>PRC(x)</b> described by the <b>PRC</b> Curve
<b>Measures for comparison of two predictions</b>	
<b>(Cohen's) Kappa:</b> $\kappa = \frac{p_0 - p_c}{1 - p_c}$ where <b><math>p_0</math></b> is the agreement between the predictions and <b><math>p_c</math></b> is the agreement with respect to a random prediction	<b>(Cohen's) Weighted Kappa:</b> (Cohens's) Kappa $\kappa$ with additional weights included, e.g. according to risks or costs

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215 See also (10) and (24) for a more detailed overview of such metrics. In Tab. 1, only the  $F_\beta$  score and  
216 the weighted (Cohen's) Kappa allow the integration of additional weights. For the  $F_\beta$  score, the  
217 factor  $\beta$  determines the relation of weights between precision and sensitivity (recall). For the  
218 weighted (Cohen's) Kappa, the weights can be more directly utilized to integrate risk factors. (24)  
219 All other metrics only depend on the  $TP$ ,  $FP$ ,  $TN$ , and  $FN$  values, directly or indirectly. Within the  
220 literature study, all of these metrics (and diagrams) were collected and documented, independent  
221 of whether they had been applied in the training, validation, and/or testing phase.

222 The overall rate of publications, which included risk factors was addressed as the primary endpoint.  
223 No formal hypothesis testing and a-priori estimation of statistical power was included. But, an a-  
224 posteriori estimation (one-sided 95% confidence interval) for the inclusion of risk factors was  
225 performed assuming a binomial distribution. For this purpose, the `binom.test` function from the R  
226 statistical computing package (version 4.0.5, The R Foundation for Statistical Computing,  
227 Vienna/Austria) was used. This function applies the Clopper-Pearson interval for the estimation of  
228 the confidence interval.

229 Remark: The term validation in this paper refers to the fine tuning of ML models / selection of  
230 hyperparameters, as it is commonly used in the ML community. In classical terms regarding  
231 development processes, validation means “... establishing by objective evidence that device  
232 specifications conform with user needs and intended use(s)” (25). In this sense, validation does not  
233 only refer to a tuning of models using independent data but to a proof that the technical criteria  
234 meet the needs of the particular application. Thus, not only technically sound performance metrics  
235 should be used, which are based on the number (like *Acc*, *F1*, or *MCC*), but their actual impact in  
236 the given use scenario need to be considered. Otherwise, this more general notion of validation  
237 cannot be addressed, appropriately.

## 238 **2.2 Topic B – Impact of risk factors into performance metrics**

239 As a second topic, the impact of risk factors was assessed, when they are integrated into  
240 performance measures for binary classification tasks. For this purpose, an artificially constructed  
241 model was utilized for the error distributions as well as a modification of the accuracy measure, in  
242 this paper. The model was first introduced in (23). It includes dedicated weight factors which  
243 represent the costs of the different types of errors. This reflects a limited version of the full decision  
244 theoretic approach as proposed in (16, 21). Instead, it was more directly adjusted towards its use  
245 in ML-based classification tasks. In particular, the model was coupled to the corresponding *ROC*  
246 curves, for this purpose. In comparison to references like (16, 21, 22), we utilized a different  
247 notation which does not require the full background about decision theory and utility functions,

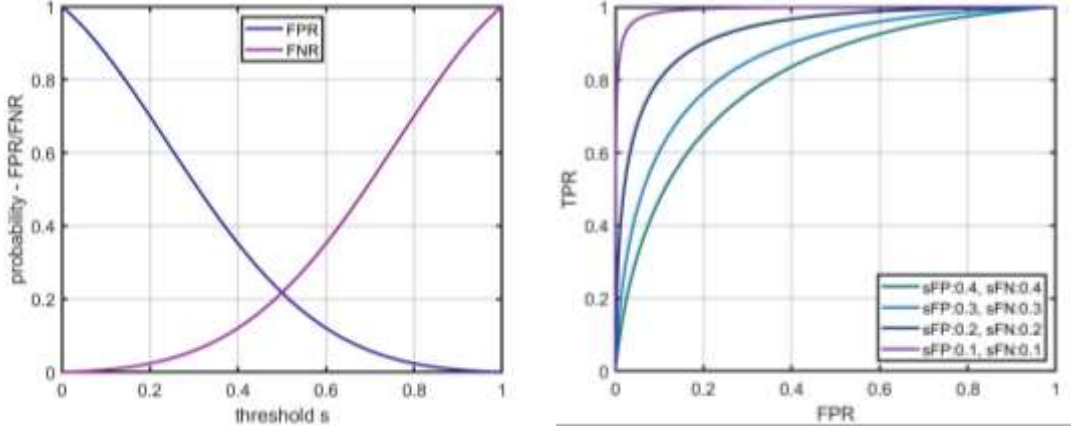
248 but provides a self-explanatory description. Basically, the model implements a single level of risk  
 249 factors. Deeper hierarchies of influencing parameters, like cascaded probabilities, further  
 250 uncertainty factors, or value-of-information aspects, were not included (21). Additionally, the  
 251 rational / normative approach of decision theory was pursued, as initially proposed by von  
 252 Neumann and Morgenstern (26). This focuses on a purely probabilistic modelling and linear weights  
 253 with respect to risk factors, i.e. the utility function is a sum of the severities of harm multiplied by  
 254 their likelihoods. Aspects like non-linear utility functions, e.g. for implementing risk aversion or risk  
 255 seeking policies (16), were not addressed.

256 In this paper, the following artificially constructed model for the performance of the classifier was  
 257 applied to get better control of the classifier's behavior. A generic setup was used with a classifier  
 258  $F$  predicting the binary outcome  $Y \in \{0,1\}$  from a set of input features  $X$ , i.e. the prediction is  
 259 performed according to  $\hat{Y} = F(X)$ . This prediction was considered to be applied to a set of data  
 260  $(X_i, Y_i)$ , where the  $Y_i$  were considered as the ground truth, i.e. the correct classification values for  
 261 the input values  $X_i$ . The  $(X_i, Y_i)$  could represent training, validation, or test data. Additionally, it  
 262 was regarded that the classifier depends on a threshold  $s$ . Thus, a particular instance of the classifier  
 263 can be represented by a binary-valued function  $F(s, X)$  which includes the threshold  $s$  as a  
 264 parameter. As already mentioned, we utilized an artificially constructed error distribution to  
 265 demonstrate the behavior of performance metrics when certain parameters get changed. This  
 266 means, that we assumed that the false positive  $FPR(s)$  and false negative rates  $FNR(s)$  are given  
 267 by a parametric function. We used modified Gaussian functions of the following form, for this  
 268 purpose.

$$FPR(s) = (1 - s) \cdot \exp\left(-\frac{s^2}{\sigma_{FP}}\right) \quad (1)$$

$$FNR(s) = s \cdot \exp\left(-\frac{(1-s)^2}{\sigma_{FN}}\right) \quad (2)$$

269 The included terms  $(1 - s)$  and  $s$  modify the Gaussians in a way that  $FPR(1) = FNR(0) = 0$ .  
 270 Fig. 1, left side shows the course of the error distributions along the threshold  $s$  and for the  
 271 parameter set  $\sigma_{FP} = \sigma_{FN} = 0.3$ . On the right side, the corresponding *ROC* curves are shown for  
 272 varying parameters. Mind that the threshold  $s$  is only encoded implicitly, in the *ROC* curve  
 273 representation.



274

275 **Fig. 1.** Left side: Artificial model of error distributions, i.e.  $FPR(s)$  and  $FNR(s)$  in dependence of the  
 276 threshold  $s$ . The model is based on the modified Gaussian functions as defined in equations ( 1 ) and ( 2 ), i.e.  
 277 of the form  $FPR(s) = (1 - s) \cdot \exp\left(\frac{s^2}{\sigma_{FP}^2}\right)$  and  $FNR(s) = s \cdot \exp\left(\frac{(1-s)^2}{\sigma_{FN}^2}\right)$ . Left side: model with fixed  
 278 parameters  $\sigma_{FP} = \sigma_{FN} = 0.3$ . Right side: Resulting *ROC* curves for a set of different parameters,  $\sigma_{FP} = \sigma_{FN} =$   
 279  $0.1, \sigma_{FP} = \sigma_{FN} = 0.2, \sigma_{FP} = \sigma_{FN} = 0.3$  and  $\sigma_{FP} = \sigma_{FN} = 0.4$ .

280 As a next step, a risk model was constructed which assigns certain “costs” to the different types of  
 281 errors  $FP$  and  $FN$ . These costs reflect the impact of the particular risks which are caused by the  
 282 corresponding type of error. We assume costs  $w_{FP}$  and  $w_{FN}$ , which are fixed weights. In the current  
 283 paper, we do assume no costs for the cases of correct classifications, but only for the error cases.  
 284 In terms of conditional probabilities  $P(\hat{Y}|Y)$ , the resulting expected risk  $ER(s)$  can be calculated  
 285 according to

$$ER(s) = E\left(w_{FP} \cdot P(\hat{Y} = 1|Y = 0) + w_{FN} \cdot P(\hat{Y} = 0|Y = 1)\right), \quad (3)$$

286 where  $E(\cdot)$  denotes the expected value. For given numbers of positive and negative cases, i.e.  $P$   
 287 and  $N$ , the expected risk can be calculated as

$$ER(s) = w_{FP} \cdot N \cdot FPR(s) + w_{FN} \cdot P \cdot FNR(s). \quad (4)$$

288 Positive and negative refers to the true situation, i.e. true prevalence, and not the predictions, since  
 289 only these relationships reflect the actual use case. Basically, the expected risk  $ER(s)$  can be  
 290 considered as a negative version of a utility function, since it represents some kind of costs instead  
 291 of utilities / benefits. This is consistent with the general definition in normative decision theory (22),  
 292 where the expected utility  $EU(s)$  is defined as the sum of utilities  $U(r)$  across all potential  
 293 outcomes  $r$  from a set  $R$  of results weighted by the respective probabilities  $P(\text{Result}(s) = r|s)$ ,  
 294 i.e.

$$EU(s) = \sum_{r \in R} U(r) \cdot P(\text{Result}(s) = r|s). \quad (5)$$

295  $P(\text{Result}(s) = r|s)$  represents the probability, that the outcome  $r$  occurs, when a given parameter  
 296 or threshold  $s$  is used. In general, the formula can be conditioned with respect to an additional  
 297 evidence  $e$  (22). But, this was not further pursued in our paper. For the results set  $R = \{FP, FN\}$ ,  
 298 we obtain the relationships  $U(FP) = w_{FP}$ ,  $U(FN) = w_{FN}$ ,  $P(\text{Result}(s) = FP|s) = P(\hat{Y} =$   
 299  $1|Y = 0) = N \cdot FPR(s)$ , and  $P(\text{Result}(s) = FN|s) = P(\hat{Y} = 0|Y = 1) = P \cdot FNR(s)$ . This  
 300 represents the basic relationship between our approach and normative decision theory. Mind that  
 301 in our case, we used costs instead of utilities. This clarifies in which way the expected risk  $ER(s)$   
 302 represents a negative version of a utility function.

303 For finding the best threshold  $s$ , the expression  $EU(s)$  has to be maximized respectively  $ER(s)$   
 304 minimized. We can apply a monotone transformation on  $ER(s)$  without changing the relationships  
 305 between  $ER$  values and thus also the optimization procedure. In general, linear transformations do  
 306 not substantially change a utility function (22). In particular, a linear transformation of the following  
 307 form can be applied to obtain modified, but equivalent values  $\widetilde{ER}(s)$ :

$$\widetilde{ER}(s) = \frac{1}{w_{FP} \cdot N} ER(s) = FPR(s) + \frac{w_{FN} \cdot P}{w_{FP} \cdot N} \cdot FNR(s). \quad (6)$$

308 Using the relative proportion

$$c_{FN} = \frac{w_{FN} \cdot P}{w_{FP} \cdot N}, \quad (7)$$

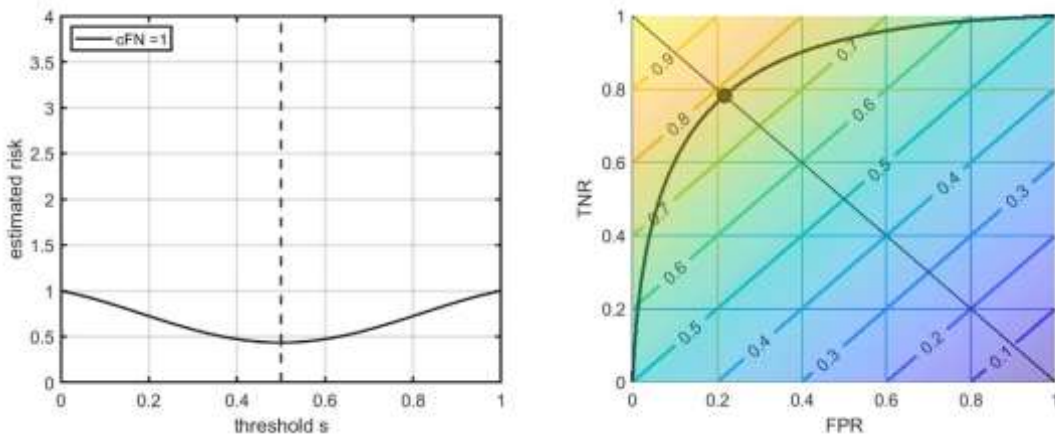
309 this modified version can be written in a simpler form as

$$\widetilde{ER}(s) = FPR(s) + c_{FN} \cdot FNR(s). \quad (8)$$

310 Subsequently,  $c_{FN}$  is called risk ratio as it reflects the relationship between the error types  $FN$  and  
 311  $FP$ . Such a simplification, where only the relative ratio of risk values is considered, is limited to the  
 312 case when only two risk factors are regarded.  $\widetilde{ER}(s)$  will still be called expected risk since it is  
 313 equivalent to  $ER(s)$  with regard to risk minimization as given in the following formula. In other  
 314 words, the formula determines the threshold  $s$  which optimizes the expected risk, i.e.

$$s = \underset{s}{\operatorname{argmax}} ER(s) = \underset{s}{\operatorname{argmax}} \widetilde{ER}(s) = \underset{s}{\operatorname{argmax}} (FPR(s) + c_{FN} \cdot FNR(s)). \quad (9)$$

315 This turns the task of finding the threshold for the binary classification problem into a decision  
 316 problem with respect to the expected risk. In contrast to many standard scenarios in decision  
 317 theory, it is not a decision between a set of discrete alternatives or actions but between different  
 318 values of the threshold  $s$  coming from a continuous range of alternatives. However, it remains the  
 319 decision for a certain value under the uncertainties given by the particular risks. This procedure can  
 320 be represented as shown on the left side of Fig. 2, where the expected risk  $\widetilde{ER}(s)$  for the artificial  
 321 model given by (1) and (2) is plotted against the threshold value. The optimum threshold is the  
 322 point where the function  $\widetilde{ER}(s)$  achieves its minimum. The position of the minimum is shown by  
 323 the dotted line. Due to the symmetry of the artificial model, this line lies at  $s = 0.5$ .



324



325 **Fig. 2.** Left side: Representation of the threshold optimization with respect to the expected risk  $\widetilde{ER}$  using a  
326 diagram where the  $x$  axis represents the threshold variable  $s$  and the  $y$  axis the  $\widetilde{ER}(s)$  function. The same  
327 artificial model was used as in Fig. 1, left side (i.e. with parameters  $\sigma_{FP} = \sigma_{FN} = 0.3$ ). The optimum threshold  
328 is the point where  $\widetilde{ER}(s)$  reaches its minimum. Right side: *ROC* diagram for the same model with the *WBA*  
329 metric overlaid in a color coding as well as its contour lines. The optimization of *WBA* is equivalent to finding  
330 the optimum threshold for the expected risk  $\widetilde{ER}$ . In the representation on the right side, (local) optimization  
331 of *WBA* is equivalent to finding the points on the *ROC* curves which are tangent to the iso-contour lines of  
332 the function *WBA* (depicted by the dot). The diagonal line represents the symmetry line between positive  
333 and negative cases.

334 The expected risk can be considered as a performance metric for classifiers which integrates a risk-  
335 based weighting to the error rates. In contrast to usual metrics, the lower values describe a better  
336 performance since errors are counted and not the rate of correct assignments. However, this can  
337 be converted into each other. For this purpose, we apply another linear transformation to obtain  
338 the following metric, which is subsequently called weighted balanced accuracy (*WBA*).

$$\begin{aligned}
WBA(s) &= \frac{1 + c_{FN} - \widetilde{ER}(s)}{1 + c_{FN}} = \frac{1 + c_{FN} - (FPR(s) + c_{FN} \cdot FNR(s))}{1 + c_{FN}} \\
&= \frac{(1 - FPR(s)) + c_{FN} \cdot (1 - FNR(s))}{1 + c_{FN}} = \frac{TPR(s) + c_{FN} \cdot TNR(s)}{1 + c_{FN}} \\
&= \frac{1}{1 + c_{FN}} \cdot TPR(s) + \frac{c_{FN}}{1 + c_{FN}} \cdot TNR(s) = w_{TP} \cdot TPR(s) + w_{TN} \cdot TNR(s).
\end{aligned}$$

( 10 )

339 This shows, that  $\widetilde{ER}(s)$  is indeed equivalent to a weighted version of the balanced accuracy metric  
340  $BA = \frac{FPR(s) + FNR(s)}{2}$ , where  $w_{TP} + w_{TN} = 1$ , i.e. the weights add up to 1. This guarantees that the  
341 maximum value of this metric equals 1 as well. Due to the relationship  $c_{FN} = \frac{w_{FN} \cdot P}{w_{FP} \cdot N}$ , the weights  
342 are basically determined by the true prevalence, i.e. the relationship between actual positive and  
343 the total number of cases, as well as the relationships of the costs  $w_{FN}, w_{FP}$  between the particular  
344 types of errors. As long as the risk ratio  $c_{FN}$  equals 1, the expected risk is equivalent to the balanced

345 accuracy  $BA$ .  $c_{FN} = 1$  reflects the situations where the effects of prevalence and risk weighting  
346 balance out, i.e. when

$$w_{FP} \cdot N = w_{FN} \cdot P. \quad (11)$$

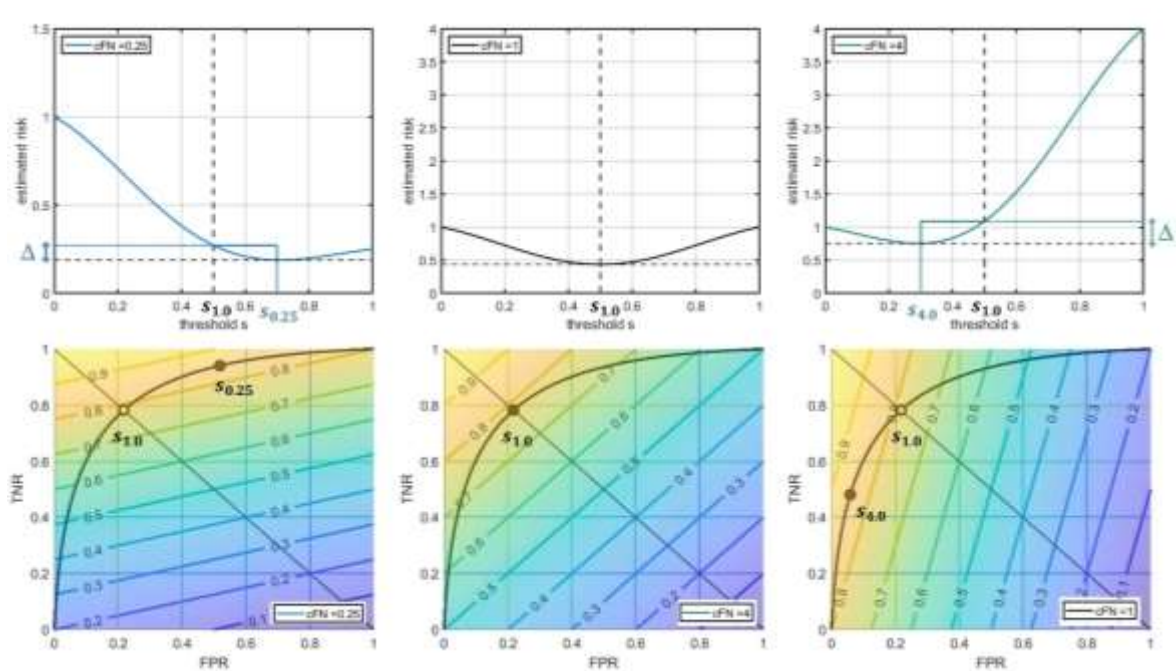
347 This relationship will be utilized later in section 3.3 when considering standard schemes for risk  
348 assessment.

349 A graphical representation of this weighted balanced accuracy metric  $WBA$  is shown on the right  
350 side of Fig. 2, in combination with the  $ROC$  curve.  $WBA$  is depicted using a color coding which  
351 represents the value of the function (yellow / light colors represent the highest values).  
352 Additionally, the iso-contour lines of this function are portrayed in order to make the course of the  
353 function better accessible. In this representation, optimization with respect to the threshold is the  
354 same as finding the points on the  $ROC$  curve which are tangent to the  $WBA$  or equivalently the  $\widetilde{ER}$   
355 function. More precisely, the tangents of the  $ROC$  curve need to be tangential to the iso-contour  
356 lines of  $WBA$ . Basically, this procedure achieves a local optimization. A selection of the tangent at  
357 the point with the highest  $WBA$  (or lowest  $\widetilde{ER}$ ) value has to be performed in the case of multiple  
358 local optima. In the diagram, the optimum point of the  $ROC$  curve is shown as a dot. In this diagram,  
359 the symmetry is characterized by the diagonal line. Mind, that the threshold  $s$  is not encoded  
360 explicitly here. It is only given implicitly by the correspondence between the points on the  $ROC$   
361 curve and the corresponding threshold values for the analyzed model.

362 As a next step, the impact of different risk ratios was analyzed for the model given in Fig. 1  
363 respectively in equations ( 1 ) and ( 2 ) as an example to demonstrate the analysis method. For this  
364 purpose, it was assumed that the optimum threshold  $s_{1.0}$  had been determined using an  $\widetilde{ER}$   
365 function without a risk-based weighting, i.e. when  $c_{FN} = 1.0$ . Basically, this leads to a metric which  
366 is equivalent to the balanced accuracy  $BA$ . Then, this threshold  $s_{1.0}$  was applied to the  $\widetilde{ER}$  function  
367 with a risk-based weighting included, i.e.  $c_{FN} \neq 1$ . In this example,  $c_{FN} = 0.25$  and  $c_{FN} = 4.0$  was  
368 used. The resulting value  $\widetilde{ER}(s_{1.0})$  was compared to the situation where the thresholds  $s_{0.25}$  and  
369  $s_{4.0}$  would have been used, i.e. to the situation, when the expected risk would have been obtained

370 with the correct weight  $c_{FN} \neq 1$ . The effect of this variation is shown in Fig. 3. In the upper row,  
 371 the  $\widetilde{ER}(s)$  values were plotted against the threshold  $s$ . For comparing the results, the threshold  
 372  $s_{1.0}$  (located at the midline  $s = 0.5$ ) as well as the height of the expected risk at  $s_{1.0}$  was included  
 373 in the diagrams for  $c_{FN} = 0.25$  and  $c_{FN} = 4.0$  as dashed black lines. The optimum thresholds and  
 374 corresponding expected risks are shown by the blue (for  $c_{FN} = 0.25$ ) and turquoise (for  $c_{FN} = 4.0$ )  
 375 line elements. The resulting difference between the risk values (at  $s_{1.0}$  vs  $s_{c_{FN}}$ ) is shown by the  $\Delta$   
 376 symbol at the side.

377 In the bottom row of Fig. 3, the situation is shown using the *ROC* curves enriched with the *WBA*  
 378 metric. The iso-contours remained straight lines but their slope changed according to the different  
 379 weights of positive and negative cases. This had an impact on the determination of the optimum  
 380 points, since the tangents between the *ROC* curve and the iso-contours now match at another  
 381 position. These optimum points  $s_{0.25}$ ,  $s_{1.0}$ , and  $s_{4.0}$  in *ROC* space were depicted by black dots. It  
 382 can be seen, that the optimum now deviates from the diagonal symmetry line. For the cases with  
 383  $c_{FN} \neq 1$ , the default threshold  $s_{1.0}$ , i.e. the threshold for the case  $c_{FN} = 1$ , is shown as a white dot.



384  
 385 **Fig. 3.** Upper row: Impact of different risk ratios  $c_{FN} = 0.25, 1.0,$  and  $4.0$  (from left to right) on the  
 386 threshold selection and the resulting estimated risk  $\widetilde{ER}(s)$ , which is shown on the y axis. The same artificial  
 387 error distribution was used as in Fig. 1. The default threshold  $s = 0.5$  (for the case  $c_{FN} = 1.0$ ) and the

388 corresponding estimated risk is depicted as the black dashed line in all three cases. The difference between  
389 this default and the true optimal threshold  $s_{0.25}$  and  $s_{4.0}$  is shown by the additional blue (for  $c_{FN} = 0.25$ ) and  
390 turquoise (for  $c_{FN} = 4.0$ ) lines. The resulting difference in the  $\widetilde{ER}(s)$  values is marked by the symbol  $\Delta$ . Mind  
391 that a different scaling of the  $y$  axis was used in the  $c_{FN} = 0.25$  case in order to better visualize the  
392 differences. Bottom row: *ROC* curves for the same cases enriched with the *WBA* (weighted balanced  
393 accuracy) metric. A color coding and the corresponding contour lines are used to visualize the course of the  
394 function. The optimum points in *ROC* space for the particular risk ratios  $c_{FN}$  (again named  $s_{0.25}$  and  $s_{4.0}$ ) are  
395 given by the black dots. They represent the points where the tangent of the *ROC* curve and the iso-contour  
396 of the *WBA* metric coincide. The white dot refers to the default threshold  $s = 0.5$  and makes the differences  
397 of the threshold estimation visible.

398 This describes the basic approach for our analysis. This was applied to a more comprehensive  
399 setting in order to systematically elaborate the effect of different risk ratios on the expected risk  
400 and the associated metrics. For this purpose, the risk ratio  $c_{FN}$  was systematically varied from  $\frac{1}{16} =$   
401  $2^{-4}$  to  $16 = 2^4$ . The increment for the risk ratios between the steps was given by a factor of 2.  
402 Additionally, the risk ratios  $c_{FN} = 0.1$  and  $c_{FN} = 10.0$  were included, since they represent  
403 important references with respect to the application of risk management in medical devices. This  
404 is demonstrated later in section 3.3. Further on, the parameters of the artificial model / error  
405 distribution, as given by the modified Gaussians ( 1 ) and ( 2 ), were varied. The parameter sets  
406  $\sigma_{FP} = \sigma_{FN} = 0.1$ ,  $\sigma_{FP} = \sigma_{FN} = 0.2$ ,  $\sigma_{FP} = \sigma_{FN} = 0.3$  and  $\sigma_{FP} = \sigma_{FN} = 0.4$  were used. The overall  
407 relative difference in  $\widetilde{ER}(s)$  values when applying these changes was the main endpoint of this part  
408 of the study. The implementation of the calculations was performed using Matlab (version R2021a,  
409 The MathWorks Inc., Natick/ Massachusetts).

### 410 **2.3 Topic C – Integration into the development process for ML-based medical devices**

411 Finally, an analysis of the regulatory requirements was performed which have to be fulfilled within  
412 the development of ML-based medical devices. In particular, the requirements on risk management  
413 and their relationship to the evaluation of ML-based classification models were addressed.

414 Basically, the analysis in this paper focused on the requirements in the European Union (EU). Thus,  
415 the Medical Device Regulation (MDR) (6) was considered as the central reference. Subsequently,  
416 the corresponding (harmonized) standards have to be respected as well. For risk management, this  
417 is ISO 14971 (8). Additionally, the technical report ISO/TR 24971 (9) was taken into account. It  
418 provides further guidance how to implement risk management into the development of medical  
419 devices. As a second upcoming regulation, the proposed AI Act of the EU (7) and its relevant  
420 requirements, e.g. regarding risk management, data governance, or quality management, were  
421 included.

422 Basically, the impact of these regulations and standards on the definition of appropriate  
423 performance metrics was analyzed, within this paper. In particular, the requirements for the  
424 inclusion of risk factors instead of purely applying standard metrics like *Acc*, *F1*, or *MCC* were  
425 examined. Additionally, the analysis elaborated challenges and potential improvements for a  
426 consequent risk-based approach towards the evaluation of ML-based classification models. This  
427 was addressed utilizing the following two main applications and use scenarios. For each application,  
428 a series of modifications was included to demonstrate the impact of different risk factors on  
429 assessment of model performance.

#### 430 **Use Scenarios**

431 A. *diagnostic test*: ML-based system which is integrated into a screening test for a specific  
432 disease (e.g. a specific type of cancer). The actual prevalence of the disease as well as the  
433 probabilities of different types of errors / risks, i.e. *TP*, *FN*, *TN*, and *FP*, are assumed to be  
434 fixed in the following subcases.

435 1. situation with very high risk in case of false negatives (*FN*), when an early detection of  
436 the disease is missed, e.g. because it quickly develops into a critical state where the  
437 success rate of potential treatments is very limited

- 438 2. situation still with high risk in case of false negatives (*FN*), because the impact of the  
439 disease basically is serious, but with an option to better detect the disease by additional  
440 tests
- 441 3. situation with reduced risk in case of false negatives (*FN*), because the disease develops  
442 rather slowly and has less severe impact
- 443 4. situation with reduced risk in case of false negatives (*FN*), like in scenario A3, but  
444 additionally with high risk in the case of false negatives (*FP*), e.g. when a biopsy or  
445 another treatment needs to be performed in the case of positively predicted cases (i.e.  
446 *TP* and *FP*), which may cause substantial harm to the patient
- 447 B. *quality inspection*: ML-based quality assurance system for identifying deficiencies in surgical  
448 instruments before they get delivered. It is assumed that the same ratio relationships  
449 between positive (instrument has a defect) and negative cases (instrument has no defect) as  
450 well as error cases (i.e. *TP*, *FN*, *TN*, and *FP*) is given as in use scenario A.
- 451 1. situation where instruments with a missed detection of a defect (*FN*) will be delivered  
452 directly to a hospital and may cause serious harm to a patient when applied in the  
453 treatment procedure
- 454 2. situation as in case B1, but this time including an additional check in the hospital which  
455 substantially lowers the probability and/or severity of the potential harm of *FN* cases
- 456 3. situation where the quality assurance step is designed to identify defects in an early  
457 production step and eliminate the particular instrument to reduce further financial costs,  
458 caused by *FP*. In this case, it is considered that additional quality steps are included to  
459 keep the *FN* rate at an appropriate level, e.g. additional visual inspections or tests, which  
460 reduce the risk of delivering defect instruments / producing harm on the patient to a low  
461 and acceptable level.

462 **3 Results**

463 **3.1 Topic A – Utilization of risk-based performance metrics in recent publications**

464 The literature search for analyzing how often risk-based approaches are used in current scientific  
465 literature was performed on Nov 15, 2022. According to the option “*in the last 1 year*”, it included  
466 papers from Nov 2021 to Nov 2022. The analysis was done by the first author, based on the search  
467 strategy as described in section 2.1. For the given search term, 115 publications were found in total.  
468 Starting from the most recent publication, 55 papers were analyzed, since 25 of them had to be  
469 excluded according to the given criteria. These publications and the corresponding reasons for  
470 exclusion are provided in table S1 (supplements). Based on this, 30 papers were finally included, as  
471 defined in the search strategy. These publications were analyzed in detail. The performance  
472 metrics, used for binary classification tasks in the particular publications are listed in Tab. 2. In some  
473 cases, additional metrics were included which we did not have on our initial list. They were also  
474 documented in Tab. 2. None of them included risk factors, in a dedicated way.

475 Tab. 2. Analysis of articles which were included in the literature research regarding recent  
476 publications about performance metrics of ML-based classification models (sorted according to the  
477 “most recent” criterion). The table documents the used performance metric as well as the rating  
478 regarding the inclusion of risk-based elements.

first author + ref no.	used performance metrics	inclusion of risk-based elements
Ozcan (27)	Acc, Sen, Prec Additional metrics (without direct risk integration): Determinism → was neither described nor referenced reliably	No
Garavand (28)	Acc, Prec, Sens, Spec, F1 Score, ROC, AUROC, AUPRC	No
ElSeddawy (29)	Acc, Sens, Spec, F1 Score, G-mean, ROC, AUROC, (unweighted) Kappa	No

Kasim (30)	Acc, Prec, NPV, Sen, Spec, AUROC, (unweighted) Kappa  Additional metrics (without direct risk integration): net reclassification index (NRI)	In this case, the basic application (mortality prediction) was strongly related to a risk-based application itself. Thus, also the evaluation included risk factors, in some sense, even though standardized metrics were used. The effect, which were caused by errors in the ML systems itself, were not included additionally.
Aldhyani (31)	Acc, Prec, Sen, Spec, F1-score	No
Wu (32)	Acc, Prec, Sen, F1-Score, ROC, AUROC	No
Preto (33)	Acc, Prec, Sen, F1-Score, AUROC	No
González-Cebrián (34)	Acc, Sen, Spec, F1-Score, MCC, AUROC	In this case, the basic application (mortality prediction) was strongly related to a risk-based application itself. Thus, also the evaluation included risk factors, in some sense, even though standardized metrics were used. The effect, which were caused by errors in the ML systems itself, were not included additionally.
He (35)	Acc, Prec, Sen, F1-Score, ROC, AUROC	No
Milara (36)	Acc, Prec, Sen, Spec, F1-Score, AUROC	No
Emakhu (37)	Acc, Prec, Sen, Spec, MCC, F1 score, ROC, AUROC	In this case, the basic application (Acute coronary syndrome prediction) was related to a risk-based application itself. Additionally, there was a cost-sensitive approach included in the evaluation of the models, besides the utilization of standardized metrics.
Haq (38)	Acc, Prec, NPV, Sen, Spec, ROC,  Additional metrics (without direct risk integration): Dice Similarity Coefficient (DSC), Probabilistic Random Index (PRI).	No
Movahed (39)	Acc, Sen, Spec, F1-Score, ROC, AUROC  Additional metrics (without direct risk integration): False Discovery Rate	No
Templeton (40)	Acc, Prec, Sen	No
Zou (41)	Acc, BA, Prec, Sen, Spec, F1-Score, MCC, ROC, AUROC	No
Tran (42)	Acc, F1-Score, ROC, AUROC	No
Maskew (43)	Acc, PPV, NPV, ROC, AUROC	No



Mabrouk (44)	Acc, BA, Prec, Sens, F1 score	No
Khan (45)	Acc, Prec, Sens, F1 score	No
Ho (46)	Acc, Prec, Sens, F1 score	No
Eissa (47)	Acc, Prec, Sens, MCC, F1 Score, ROC, AUROC	No
Salimpour (48)	Acc, Prec, Sens, (unweighted) Kappa	No
Berenguer-Vidal (49)	Acc, Prec, Sen, Spec	No
Dritsas (50)	Acc, Prec, Sens, F1 Score, AUROC	No
Ahmad (51)	Acc, Prec, Sen, Spec, ROC	No
Goñi (52)	BA, Prec, NPV, Sens, Spec, ROC, AUROC	No
Dubol (53)	Acc, AUROC	No
Hidayat (54)	Acc, Sen, Spec, ROC, AUROC	No
Baskozos (55)	BA, MCC, AUPRC	No
Shakhovska (56)	Acc, Prec, Sens, F1 Score, AUROC	No

479

480 In total, only 3 out of the 30 publications, i.e. the papers (30), (34), and (37), included a risk-based  
481 approach for the performance assessment of the ML models, in some sense. Basically, all of these  
482 three publications were addressing risk prediction as the major application. Thus, they had the risk  
483 assessment part integrated according to the direct nature of the application. In two cases, i.e. (30)  
484 and (34), the ML models were developed for mortality prediction. The concrete use of the ML  
485 models in clinical practice as well as the potential impact of errors was not addressed and not  
486 included in the evaluation, in these cases. In (37), the main goal of the development was the  
487 prediction of an acute coronary syndrome. Additionally, a cost-sensitive approach was included in  
488 the evaluation of the models, besides the utilization of standardized metrics. This was the only case,  
489 where risk- or cost-based elements were included in the evaluation, directly. For all other cases,  
490 only standardized metrics were included. Neither the  $F_{\beta}$  score nor the weighted (Cohen's) Kappa  
491 was used, which would basically allow to integrate risks or costs as weight factors.

492 Based on these results, there were different alternatives, how to count these cases. For this reason,  
493 we included the following three different estimations for the one-sided 95% confidence interval  
494 (CI). In any case, the CI was calculated as a Clopper-Pearson interval as defined in 2.1.

- 495 • Case AI: The three publications (30), (34), and (37) (out of a total of 30 publications), which  
496 had some kind of risk prediction, were considered as positive results. In this case, there was  
497 a 10% rate (3 out of 30) of publications including risk factors. The upper limit of the 95% CI  
498 was 0.24, i.e. 24%.
- 499 • Case BII: The two cases (30) and (34), which addressed mortality prediction as the  
500 application of the ML model and which did not include any further risk-based elements in  
501 the evaluation of the models, were excluded. The paper (37), which included risk factors in  
502 the evaluation, were counted as the only remaining positive case. This led to an overall  
503 result of 1 in 28 cases, i.e. a 3.6% rate. Here, the 95% CI was 0.16, i.e. 16%.
- 504 • Case CIII: All cases, where a risk prediction was the main objective of the model itself, were  
505 excluded. Thus, there were 0 positive out of 27 total case, leading to a 0% rate and an upper  
506 limit of the 95% CI of 0.11, i.e. 11%.

### 507 **3.2 Topic B – Impact of risk factors into performance metrics**

508 This section demonstrates how changes in the risk factors affect the evaluation of ML classification  
509 models. For this purpose, Tab. 3 and Fig. 4 show the results of the expected risk  $\widetilde{ER}$  which were  
510 obtained, when varying the risk ratio  $c_{FN}$  systematically between  $\frac{1}{16} = 2^{-4}$  to  $16 = 2^4$ , with an  
511 increment by factor 2 between the steps. Additionally, the impact for the values  $c_{FN} = 0.1$  and  
512  $c_{FN} = 10.0$  was evaluated. For visualization purposes, the range for  $c_{FN}$  was reduced to  $\frac{1}{8} = 2^{-3}$  to  
513  $8 = 2^3$  in the left part of Fig. 4. For the evaluation, the artificial model given in ( 1 ) and ( 2 ) was  
514 used where the parameter for the modified Gaussians were set to  $\sigma_{FP} = \sigma_{FN} = 0.1$ ,  $\sigma_{FP} = \sigma_{FN} =$   
515  $0.2$ ,  $\sigma_{FP} = \sigma_{FN} = 0.3$ , and  $\sigma_{FP} = \sigma_{FN} = 0.4$ . The expected risk values given at the default

516 threshold  $s_{1.0} = 0.5$  were compared to the outcome at the optimum threshold  $s_{c_{FN}}$  for the  
 517 particular risk ratio  $c_{FN}$ .

518 The main results are provided in the right most column of Tab. 3, in terms of the relative difference  
 519 between  $\widetilde{ER}(s_{c_{FN}})$  and  $\widetilde{ER}(s_{1.0})$ . It can be seen that this relation goes up to 2.98, i.e. 198%  
 520 increase in expected risk, for the parameter setting  $\sigma_{FP} = \sigma_{FN} = 0.4$  and the risk ratio  $c_{FN} = 10.0$ .  
 521 For  $c_{FN} = 16.0$ , this further increases to a relative difference of 4.55, i.e. an increase of 355%. The  
 522 effect is less intense when the risk ratio is closer to  $c_{FN} = 1.0$ , i.e. the non-weighted case. For  
 523 example, the increase is less than 12% for a risk ratio  $c_{FN} \leq 2.0$ . The described effects were also  
 524 reduced in a certain degree when the values  $\sigma_{FP}, \sigma_{FN}$  decreased. Such a decrease implies that the  
 525 ROC curve lies closer to an ideal model, as it can be seen in Fig. 1 right side.

526 Tab. 3. Differences of expected risk  $\widetilde{ER}$  when varying the risk ratio  $c_{FN}$  systematically between 1.0 to 16 =  
 527  $2^4$  (stepwise increment by factor 2) as well as  $c_{FN} = 10.0$  as an extra point of evaluation. Due to symmetry  
 528 reasons, the values for  $c_{FN} < 1.0$  are equivalent to the inverse risk ratio  $\frac{1}{c_{FN}}$ . The rightmost column shows  
 529 the relative differences between  $\widetilde{ER}(s_{c_{FN}})$ , i.e. the value at the optimum position  $s_{c_{FN}}$  for the particular  
 530 curve, and  $\widetilde{ER}(s_{1.0})$ , i.e. the value at the default threshold  $s_{1.0}$ .

parameter settings of artificial model / risk ratio		optimum threshold $s_{c_{FN}}$ and corresponding $\widetilde{ER}$ value			comparison of $\widetilde{ER}$ values: $s_{c_{FN}}$ vs default threshold $s_{1.0}$
modified Gaussian $\sigma_{FP} / \sigma_{FN}$	risk ratio / weight $c_{FN} / c$	optimum threshold $s_{c_{FN}}$	estimated risk value		relative difference $\frac{\widetilde{ER}(s_{1.0})}{\widetilde{ER}(s_{c_{FN}})}$
			at $s_{c_{FN}}$ : $\widetilde{ER}(s_{c_{FN}})$	at $s_{1.0}$ : $\widetilde{ER}(s_{1.0})$	
$\sigma_{FP} = 0.1,$ $\sigma_{FN} = 0.1$	1.0 (default)	0.5 (default)	0.08	0.08	1.0
	2.0	0.46	0.11	0.12	1.07
	4.0	0.44	0.16	0.21	1.30
	8.0	0.40	0.21	0.37	1.77
	10.0 (one level up)	<b>0.38</b>	<b>0.23</b>	<b>0.45</b>	<b>1.98</b>
	16.0	0.36	0.27	0.70	2.58

$\sigma_{FP} = 0.2,$ $\sigma_{FN} = 0.2$	1.0 (default)	0.5 (default)	0.29	0.29	1.0
	2.0	0.44	0.40	0.43	1.08
	4.0	0.36	0.52	0.72	1.38
	8.0	0.3	0.65	1.29	1.97
	10.0 (one level up)	<b>0.26</b>	<b>0.70</b>	<b>1.58</b>	<b>2.26</b>
	16.0	0.22	0.78	2.44	3.12
$\sigma_{FP} = 0.3,$ $\sigma_{FN} = 0.3$	1.0 (default)	0.5 (default)	0.43	0.43	1.0
	2.0	0.4	0.59	0.65	1.10
	4.0	0.3	0.75	1.09	1.44
	8.0	0.18	0.89	1.96	2.20
	10.0 (one level up)	<b>0.16</b>	<b>0.92</b>	<b>2.39</b>	<b>2.59</b>
	16.0	0.08	0.98	3.69	3.78
$\sigma_{FP} = 0.4,$ $\sigma_{FN} = 0.4$	1.0 (default)	0.5 (default)	0.54	0.54	1.0
	2.0	0.36	0.72	0.80	1.11
	4.0	0.22	0.88	1.34	1.51
	8.0	0.08	0.98	2.41	2.45
	10.0 (one level up)	<b>0.04</b>	<b>1.00</b>	<b>2.94</b>	<b>2.96</b>
	16.0	0.00	1.00	4.55	4.55

531

532 The results are shown graphically in Fig. 4 on the right side, using a logarithmic scaling of the  $x$  axis,

533 i.e. for the risk ratio  $c_{FN}$ . The reference values  $c_{FN} = 0.1$  and  $c_{FN} = 10.0$  are indicated by a vertical

534 red line. It can be recognized, that the relative difference between  $\widetilde{ER}(s_{c_{FN}})$  and  $\widetilde{ER}(s_{1.0})$  is

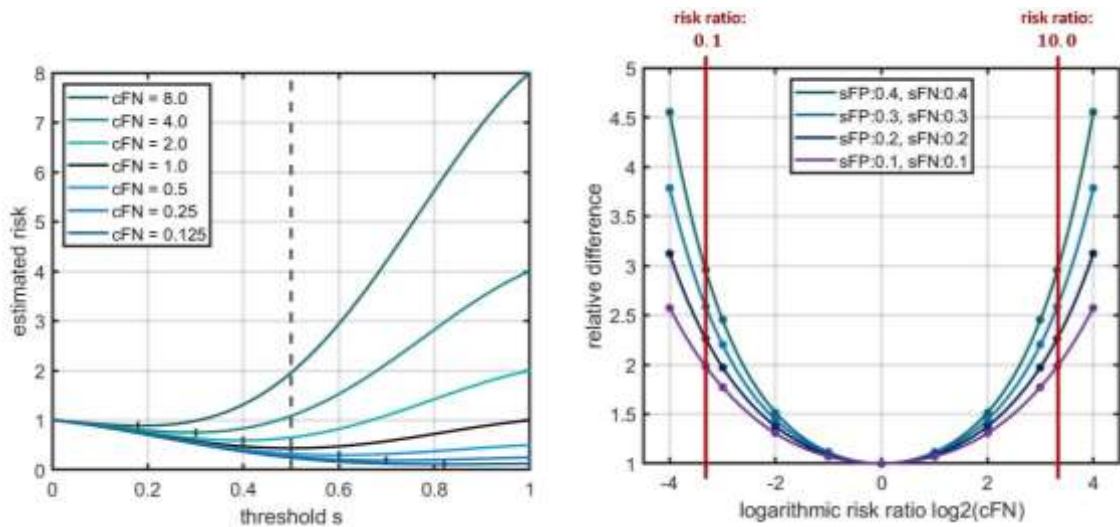
535 symmetric to the axis  $c_{FN} = 1.0$  (or equivalently  $\log_2 c_{FN} = 0$ ). This is due to the construction of

536 the model which has a symmetry between the positive and negative cases. Basically, this means

537 that the relative difference in expected risk is the same between a risk ratio  $c_{FN}$  and its inverse  $\frac{1}{c_{FN}}$ .

538 Because of this equality, the  $c_{FN}$  values below 1 were omitted in Tab. 3. On the left side of Fig. 4,

539 the actual expected risk values  $\widetilde{ER}(s)$  are shown in a similar way as in Fig. 3, upper row. In this case,  
 540 the different risk ratios between  $\frac{1}{8} = 2^{-3}$  and  $8 = 2^3$  are integrated into one diagram. Again, the  
 541 default threshold  $s_{1.0} = 0.5$  was marked by the dashed line. The optimum thresholds  $s_{c_{FN}}$  for the  
 542 other risk ratios are lying at the minima of the particular  $\widetilde{ER}$  curves. They are depicted by the  
 543 vertical small dashes. Thus, the relationship between  $\widetilde{ER}(s_{c_{FN}})$  and  $\widetilde{ER}(s_{1.0})$  can be recognized as  
 544 the difference of the particular curve with respect to its height, when comparing the minima with  
 545 the position where the dashed line and the curve intersect.



546

547 **Fig. 4.** Graphical representation of the results given in Tab. 3. Left side: Visualization of the expected risk  
 548 ( $\widetilde{ER}$ ) values for the particular risk ratios  $c_{FN}$  in the range  $\frac{1}{8} = 2^{-3}$  to  $8 = 2^3$  integrated into one diagram. The  
 549 same artificial model as given in ( 1 ) and ( 2 ) was used. In this case, the model parameters were set to  $\sigma_{FP} =$   
 550  $\sigma_{FN} = 0.3$ . The position of the default threshold  $s_{1.0} = 0.5$  was marked by the dashed line. The optimum  
 551 thresholds  $s_{c_{FN}}$  for the other risk ratios were depicted by the small dashes (positioned at the minima of the  
 552 particular  $\widetilde{ER}$  curves). The intersection between the dashed line and the particular curve shows the  $\widetilde{ER}(s_{1.0})$   
 553 value which can be compared to the minimum value, i.e. the optimum expected risk  $\widetilde{ER}(s_{c_{FN}})$ . Right side:  
 554 Relative difference  $\frac{\widetilde{ER}(s_{1.0})}{\widetilde{ER}(s_{c_{FN}})}$  across all risk ratios  $c_{FN}$ , i.e. the values in the right most column of Tab. 3, where  
 555 a logarithmic scaling ( $\log_2 c_{FN}$ ) was used on the  $x$  axis. The red lines mark the risk ratios  $c_{FN} = 0.1$  and  $c_{FN} =$   
 556  $10.0$ , which typically represent a shift of one level in the risk matrix as described in section 3.3. Based on this.

557 the course of the relationship for different parameter settings of the artificial model ( $\sigma_{FP} = \sigma_{FN} = 0.2$ ,  $\sigma_{FP} =$   
558  $\sigma_{FN} = 0.2$ ,  $\sigma_{FP} = \sigma_{FN} = 0.3$ , and  $\sigma_{FP} = \sigma_{FN} = 0.4$ ) can be identified.

### 559 **3.3 Topic C – Integration into the development process for ML-based medical devices**

560 Based on the results of the sections before, the relation of risk-based approaches for the evaluation  
561 of ML-based medical devices in comparison to the corresponding regulatory requirements was  
562 addressed. The analysis was focused on the requirements in the EU, as given in the MDR (6), the  
563 ISO 14971 (8) as the relevant standard for risk management, the ISO/TR 24971 (9) as a practical  
564 guidance for implementing risk management, and the proposed AI Act (7) as the future horizontal  
565 regulation for AI-based systems in the EU. According to Art. 6 in combination with Annex II of [7],  
566 ML-based medical devices typically will be assigned to the high-risk class of AI systems according to  
567 the proposed AI Act. In particular, this is the case for medical devices which have a potentially  
568 serious impact on the health of the patient, like in use scenario A (*diagnostic test*) of section 2.3.  
569 For such devices, a third-party, e.g. notified body, needs to be included into the conformity  
570 assessment, according to the MDR (6). This necessity is one of the guiding principles for the  
571 definition of high-risk AI systems in (7).

572 A similar classification applies to use scenario B (*quality inspection*) of section 2.3. In this case, the  
573 ML-based system is not directly included in a medical device, but represents a part of its production  
574 system. According to [7], the system is still considered a high-risk AI system as long as it represents  
575 a safety critical component of a medical device, which itself would be rated high-risk. Additionally,  
576 the ISO 13485 (57) as the standard for quality management systems requires that tools used in the  
577 production system need to undergo a computer system validation (CSV), if they potentially lead to  
578 risks in the application of the medical device. Thus, the evaluation of the ML-based models in the  
579 use scenario A and B should be addressed in a similar way.

580 Finally, the evaluation of medical devices and their components has to be related to clinical  
581 performance. This is a key aspect for the development of medical devices as required in the  
582 corresponding regulations, in particular in the MDR (6). Risks to the health of the patient have to

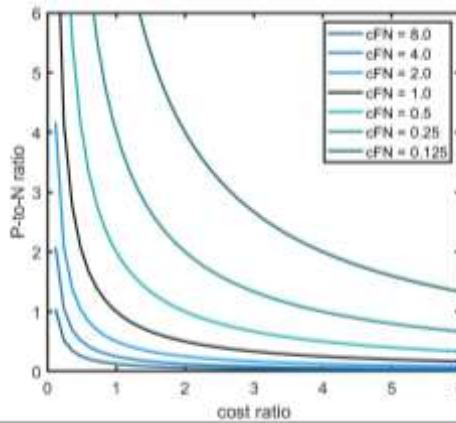
583 be considered, since they constitute important clinical effects. According to (6), the risks, including  
584 single risks as well as the overall risk, have to be reduced as much as reasonably possible (ALARP  
585 principle). This has to be performed unless no further substantial improvement of the risk-benefit  
586 relation can be achieved. (6) This implies that the training, validation, and testing of ML-based  
587 models should include adjustments with respect to risk-based factors. Otherwise, the reduction of  
588 risks remains limited. Consequently, this limitation also applies to situations, where risk factors are  
589 only included during the adjustments / optimization of thresholds. Finally, a positive risk-benefit  
590 relationship has to be guaranteed. This potentially requires to include the positive impact of  
591 properly treated cases as well. This was omitted in the present paper, as we only focused on the  
592 risk factors. However, this can easily be integrated when considering benefits as negative versions  
593 of risk factors. The evaluation should reflect the concrete use case as given in the intended use of  
594 the medical device. Risk management needs to be performed in order to mitigate risk factors in  
595 exactly this direction, where the associated application context and user / patient population as  
596 well as normal use conditions, including foreseeable misuse, have to be regarded (8).

597 Within the development phase, state-of-the-art techniques in the particular domain have to be  
598 applied. For ML-based devices, this means that training, validation, and testing of the models has  
599 to be implemented according to appropriate and established performance metrics. This is also  
600 reflected in the proposed AI Act of the EU (7), which includes such requirements, e.g. in its articles  
601 about risk management (Art. 9), data governance (Art. 10), and quality management (Art. 17). In  
602 Art. 9, it is mentioned that "... testing shall be made against preliminarily defined metrics and  
603 probabilistic thresholds that are appropriate to the intended purpose of the high-risk AI system"  
604 (7). Additionally, "training, validation and testing data sets shall take into account, to the extent  
605 required by the intended purpose, the characteristics or elements that are particular to the specific  
606 geographical, behavioral or functional setting within which the high-risk AI system is intended to be  
607 used." (Art. 10 in (7)). Thus, it is important to consider the actual prevalence of the use case within  
608 the development and evaluation of an ML-based medical device.

609 Thus, the intended population should be addressed properly in the training, validation, and testing  
610 steps, when considering ML-based technologies. In the case of a classification task, e.g. for a disease  
611 or other deficiency, the intended population basically reflects the actual prevalence, i.e. the relative  
612 amount of positive case numbers. Thus, this number should be taken into account as a basic  
613 reference when developing an ML-based medical device. Currently, a balanced situation between  
614 positive and negative cases is often pursued for training, testing, and validation (11). This makes  
615 sense in order to balance the unreliability in the different groups and to address the requirement  
616 for fairness / non-discrimination as e.g. included in (7). In particular, this is important when the  
617 prevalence is a low number, e.g. the amount of positive cases lies in the order of  $10^{-3}$  or lower.  
618 Such a situation is given in many situations. Usually, there are much more negatives than positives  
619 in the population, since the appearance of a disease or other deficiency often is limited unless an  
620 epidemic situation occurs. The reliability of ML-based models would be rather poor, if this ratio  
621 would be represented in the corresponding data sets. Thus, it makes sense to balance them by  
622 using a higher rate of positive cases than actually given. However, the final evaluation should reflect  
623 the actual prevalence according to the requirements described above.

624 For achieving this balance, the impact / costs of different types of errors need to be considered as  
625 well. With respect to risk management, the costs are related to the severity of the (potential) harm.  
626 This has to be multiplied with the probabilities to achieve an overall estimation of risks. In a certain  
627 sense, this is reflected by equations ( 7 ), i.e.  $c_{FN} = \frac{w_{FN} \cdot P}{w_{FP} \cdot N}$ , which characterizes the risk ratio as a  
628 combination of a ratio  $\frac{w_{FN}}{w_{FP}}$  representing the costs and the ratio between negative and positive  
629 cases, which is related to the actual prevalence. A balanced situation occurs when the different  
630 effects are balanced out as given in equation ( 11 ), i.e. when  $w_{FP} \cdot N = w_{FN} \cdot P$ . This means that  
631 the relation between negative and positive cases respectively  $FP$  and  $FN$  needs to be reciprocal to  
632 the cost ratio to keep the overall risk ratio at a constant level. This relationship is shown graphically  
633 in Fig. 5 for different overall risk ratios  $c_{FN}$  between 0.125 and 8.0 with stepwise increment by  
634 factor 2.





635

636 **Fig. 5.** Reciprocal relationship for the overall risk ratios  $c_{FN}$  (ranging from 0.125 and 8.0 with stepwise  
 637 increment by factor 2). The product between the cost ratio  $\frac{WFN}{WFP}$  for the particular risk and the relationship in  
 638 numbers / probabilities needs to be constant to keep the overall risk at the same level.

639 The definition of risk as a combination of severity and probability is a central point in the risk  
 640 management standard (8) and the associated guidance (9). In general, risk is considered as a  
 641 situation that may lead to a harmful effect onto humans in some way, e.g. in terms of a physical  
 642 harm. It is represented by a probability that this harm occurs and a severity which rates the level of  
 643 impact. Ideally, this would be given in quantitative terms, i.e. concrete numbers for the probabilities  
 644 and severities. However, it is recognized that this is often not possible in such a consequent way.  
 645 Instead, it is allowed to perform risk analysis in a semi-quantitative or also qualitative way (8, 9).  
 646 The semi-quantitative approach means that the probabilities and severities of risks are grouped  
 647 together in certain levels, according to a rating performed by subject experts. The rating of the  
 648 severities usually is done without giving concrete numbers, i.e. in a basically qualitative fashion. (8,  
 649 9) A typical example is the classification shown in Tab. 4 (see (9)):

650 Tab. 4. Semi-quantitative (with respect to probability levels) respectively qualitative (with respect to  
 651 severities) classification of risks in medical devices as proposed in (9).

probability levels	severity levels
frequent: $\geq 10^{-3}$	negligible
probable: $< 10^{-3}$ and $\geq 10^{-4}$	minor

occasional: $< 10^{-4}$ and $\geq 10^{-5}$	serious / major
remote: $< 10^{-5}$ and $\geq 10^{-6}$	critical
improbable: $< 10^{-3}$	catastrophic / fatal

652 These categories basically reflect the probabilities which occur due to certain types of errors as  
653 given by the *FPR* and *FNR* values (for probabilities) as well as the particular ‘costs’ of errors  
654 respectively risk scores  $w_{FPR}$  and  $w_{FNR}$ . Usually, the probability levels are given with an exponential  
655 increase between these levels, e.g. in exponential steps with respect to the power 10, i.e. in levels  
656 of type  $10^{-x}$ . The definition in Tab. 4 uses such an approach.

657 The relevant risks for a medical device are collected in a risk matrix as shown in Tab. 5. In this matrix,  
658 the particular risks are arranged in each combination of probability and severity levels. There  
659 typically are the following three areas contained in this matrix, which represent different  
660 requirements for further treatment of risks. (9)

- 661 • a red/orange area, where risks are considered as unacceptable and mandatorily need to be  
662 reduced before the medical device can be placed on the market – e.g.  $R_6$  in Tab. 5
- 663 • a green area, where the risks can be regarded as insignificant and no further reduction  
664 needs to be considered – e.g.  $R_1, R_3, R_4$  in Tab. 5
- 665 • a yellow area, sometimes called ALARP region, where risks need further investigation – e.g.  
666  $R_2, R_5$  in Tab. 5

667 The concrete ranges for the areas have to be prespecified in a risk policy, i.e. in the initial phase of  
668 the development within the risk management plan for the device (8, 9). Thus, acceptability of risks  
669 has to be assessed according to a strategy which is defined in advance.

670 Tab. 5. Risk matrix based on the risk semi-quantitative / qualitative classification as given in Tab. 4. The risk  
671 matrix collects all particular risks of a medical device ( $R_1 - R_6$  in this case) according to its categorization with  
672 respect to their probability and severity (basic scheme as presented in (9)). The tree different areas  
673 (red/orange – unacceptable risks, green – acceptable risks, and yellow – region where risks need further

674 investigation) indicate which further risk management steps have to be considered before the medical device  
 675 can be placed on the market.

		severity levels				
		negligible	minor	serious / major	critical	catastrophic / fatal
probability levels	frequent					
	probable					
	occasional	$R_1$				
	remote	$R_3$		$R_5$	$R_6$	
	improbable		$R_4$		$R_2$	

676  
 677 As already mentioned, the risks need to be considered as a combination between probabilities and  
 678 severities. One standard approach is to calculate them by a multiplication between these two  
 679 factors. (58) Other combinations may also be possible since (8, 9) do not specify further details  
 680 about the combination. However, the multiplicative approach is consistent with the probabilistic  
 681 method provided in section 2.2 as well as the normative version of decision theory. This approach  
 682 is subsequently used to demonstrate the impact of different risk factors. In order to get a constant  
 683 overall risk ratio, the probabilities need to be balanced with the associated severity level, i.e. their  
 684 product needs to be equal to 1, in the multiplicative approach. For example, this can be applied to  
 685 a situation where balanced data sets are used in combination with a standard performance metric,  
 686 i.e. without additional weighting. In this case, a complete balancing between cost and probability  
 687 ratios is implicitly assumed, i.e. the product between the severity and the probability ratio for the  
 688 different types of errors is considered to equal 1.

689 The contributions of the different risk factors, e.g.  $R_1 - R_6$  in Tab. 5, are usually considered to be  
 690 additive. This means that the overall risk is a sum of the particular combined risks, in accordance  
 691 with the formulas for expected risk presented in section 2.2. For example, the risks, i.e. the products  
 692 of probabilities and severities / costs, can be summed up into a single weight, when one risk, e.g.  
 693 one type of error, shows up with multiple severity and probability levels. The same applies to a

694 situation, where multiple aspects need to be integrated into one particular type of risk. Thus, these  
695 situations are covered by the given approach. In general, there may be a more complex combination  
696 of several effects which go beyond the scope of this paper. Within this paper, we focused on only  
697 two particular risks, namely the risk for  $FN$  as well as the risk for  $FP$ . In this case, only the ratio  
698  $c_{FN} = \frac{w_{FN} \cdot P}{w_{FP} \cdot N}$  between them is relevant, when considering an ML-based classification task. Here, the  
699 values  $w_{FN} \cdot P$  and  $w_{FP} \cdot N$  aggregate the risks, i.e. severity times probability, for the particular type  
700 of error.

701 Typically, the elements at the diagonal of the risk matrix represent approximately constant levels  
702 of risk. If the probability levels are represented by an exponential scale with base 10, the severity  
703 levels also need to provide such increments in order to achieve this. Thus, we assume that the  
704 difference between the severity levels is also represented by a factor of 10. In summary, this  
705 difference appears between any step up in the risk matrix, either in the horizontal or in the vertical  
706 direction, i.e. when jumping from one diagonal to the neighboring one. In general, the overall risk  
707 is dominated by the risks appearing at the highest diagonal, according to the exponential scaling.  
708 The next levels constitute combined risks which are decreased by a factor of 10, 100, 1000, etc.  
709 Thus, these values represent average differences. There may be cases where neighboring risks are  
710 closer because one or both of them lie at the border to the next class.

711 An additional requirement in the risk management standards (8, 9) is the discrimination between  
712 hazardous situations, hazards, and harms. Harms are actual damages to humans, goods or the  
713 environment. Hazards are situations where harms may eventually occur. Hazardous situation  
714 describes a situation where humans, goods or the environment are exposed to a hazard. (8) Thus,  
715 the pure occurrence of a  $FP$  or  $FN$  case is not really a risk but a hazardous situation, since an  $FP$   
716 or  $FN$  does not create a harm directly. For example, an  $FN$  in an ML-based test for cancer screening  
717 indicates that a harm may result. But, it does not indicate that some actual level of harm actually  
718 has occurred. This may depend on the individual development of the potential disease, i.e. whether  
719 a critical or a lower stage of disease is obtained. Thus, two different factors  $p_1$  and  $p_2$  constitute

720 the probability of harm, where  $p_1$  represents the probability of the hazard, e.g. a *FP* or *FN* case,  
 721 and  $p_2$  is the probability that a harm occurs when the hazard is given. The overall probability of  
 722 harm then is  $p_1 \cdot p_2$ . (8) Since our approach focuses on the particular probabilities for *FP* and *FN*,  
 723 e.g.  $P(FN) = P \cdot FNR(s)$ , i.e. the hazards, this refers to the probability  $p_1$ . Thus, the probability  
 724  $p_2$  has to be integrated into the weight factors  $w_{FP}$  and  $w_{FN}$ , when considering the expected risk  
 725  $ER(s) = w_{FP} \cdot N \cdot FPR(s) + w_{FN} \cdot P \cdot FNR(s)$ . Additionally, there may be other measures, e.g.  
 726 other tests or effective therapies also in later stages, which could have the potential to mitigate the  
 727 risk in terms of probability or severity. These would also have to be integrated into the weights  $w_{FP}$   
 728 and  $w_{FN}$ . Even though such options were not elaborated in this paper, they can basically be  
 729 addressed appropriately. Basically, such options are also feasible in the framework of normative  
 730 decision theoretic framework (22).

731 Finally, we checked how the basic regulatory requirements apply to the use scenarios provided in  
 732 section 2.3. These scenarios include substantial differences in the risk profiles. The according  
 733 analysis can be found in Tab. 6. Mind that in all these use scenarios, the probabilities for the  
 734 different types or errors / risks were assumed to be equal. Only the costs for the risks and  
 735 subsequently the overall risk ratios differed. Additionally, a default risk ratio of  $c_{FN} = 1$  was  
 736 assumed for the reference scenario considered as a case of moderate risk. Within this analysis, the  
 737 deviations of the risk ratio according to the reported risk aspects were roughly estimated.

738 Tab. 6. Analysis of use scenarios as introduced in section 2.3: impact of particular settings / risk factors on  
 739 the overall risk ratio. A default risk ratio of  $c_{FN} = 1$  was assumed as a reference for moderate risk levels. The  
 740 deviations to this default value due to the details in the particular case were rated.

Use scenario	implication on costs / overall risk ratio
<p>A. <b>diagnostic test:</b> ML-based system which is integrated into a screening test for a specific disease (e.g. a specific type of cancer). The actual prevalence of the disease as well as the probabilities of different types of errors / risks, i.e. <i>TP</i>, <i>FN</i>, <i>TN</i>, and <i>FP</i>, is assumed to be fixed in the following subcases.</p>	

<p>1. situation with very high risk in case of false negatives (<b>FN</b>), when an early detection of the disease is missed, e.g. because it quickly develops into a critical state where the success rate of potential treatments is very limited</p>	<p>substantially higher costs for <b>FN</b>  <math>\rightarrow c_{FN} \gg 1</math></p>
<p>2. situation still with high risk in case of false negatives (<b>FN</b>), because the impact of the disease basically is serious, but with an option to better detect the disease by additional tests</p>	<p>more moderate costs for <b>FN</b>, if the test is integrated as an additional measure; impact depends on the quality of the additional test</p>
<p>3. situation with reduced risk in case of false negatives (<b>FN</b>), because the disease develops rather slowly and has less severe impact</p>	<p>moderate to low costs for <b>FN</b>  <math>\rightarrow c_{FN} &lt; 1</math></p>
<p>4. situation with reduced risk in case of false negatives (<b>FN</b>), like in scenario AA.3, but additionally with high risk in the case of false negatives (<b>FP</b>), e.g. when a biopsy or another treatment needs to be performed in the case of positively predicted case (i.e. <b>TP</b> and <b>FP</b>), which may cause substantial harm to the patient</p>	<p>substantially higher costs for <b>FP</b>  <math>\rightarrow c_{FN} \ll 1</math>          (if not counter-balanced by other types of harm)</p>
<p><b>B. quality inspection:</b> ML-based quality assurance system for identifying deficiencies in surgical instruments before they get delivered. It is assumed that the same ratio relationships between positive (instrument has a defect) and negative cases (instrument has no defect) as well as error cases (i.e. <b>TP</b>, <b>FN</b>, <b>TN</b>, and <b>FP</b>) is given as in use scenario A.</p>	
<p>1. situation where instruments with a missed detection of a defect (<b>FN</b>) will be delivered directly to a hospital and may cause serious harm to a patient when applied in the treatment procedure</p>	<p>potentially high costs for <b>FN</b>, if defect cannot be detected otherwise  <math>\rightarrow c_{FN} &gt; 1</math></p>
<p>2. situation as in case B1, but this time including an additional check in the hospital which substantially lowers the probability and/or severity of the potential harm of <b>FN</b> cases</p>	<p>Substantially lower costs for <b>FN</b> in comparison to scenario B1  <math>\rightarrow c_{FN} &lt; 1</math></p>
<p>3. situation where the quality assurance step is designed to identify defects in an early production step and eliminate the particular instrument to reduce further financial costs, caused by <b>FP</b>. In this case, it is considered that additional quality steps are included to keep the <b>FN</b> rate at an appropriate level, e.g. additional visual inspections or tests, which reduce the risk of delivering defect</p>	<p>only limited impact on clinical aspects, but the company should be interested to do a cost-based assessment due to financial reasons</p>

instruments / producing harm on the patient to a low and acceptable level.	
--	--

741

742 As a result, it can be recognized that there are several situations which lead to risk ratios  $c_{FN}$  which  
743 may considerably deviate from  $c_{FN} = 1$ . This includes deviations in either direction, e.g. increases  
744 of  $c_{FN}$  due to higher risks for  $FN$  cases as well as decreases of  $c_{FN}$  due to lower risks for  $FN$  cases  
745 as well as higher risks for  $FN$  cases. Mind that one step up in the risk matrix usually corresponds  
746 with an increase of the risk ratio by a factor of 10. Additionally, there are cases where the impact  
747 depends on other measures (e.g. additional tests or the impact of specific treatment options). In  
748 these cases, the chain of effects needs to be considered in order to obtain a proper estimation of  
749 the overall risk ratio. This would lead to a decision making process with a deeper structure of  
750 dependencies, which is not directly addressed in this paper.

751 One critical aspect in this process is the question how to get to appropriate probabilities and costs  
752 for the particular risks. If they are known, they should be integrated into the evaluation of the ML-  
753 based models according to the discussed requirements in the MDR (6) and risk management  
754 standard (8). If they are not known, the question is whether and to what detail they actively need  
755 to be determined during the development phase. This may depend on the particular use case and  
756 thus, needs to be analyzed on this level. As an alternative, it may be possible or required to collect  
757 data during the operation period of the device, within the post market surveillance activities. Thus,  
758 an incremental strategy for the more detailed determination of risk factors may be feasible. In  
759 general, risk management should be considered and implemented as a continuing process.  
760 According to the MDR (6) as well as the proposed AI Act (7), it is also necessary to thoroughly follow  
761 up the results of the operation phase and eventually update the device, if the risk profile  
762 substantially changes. As already mentioned, it is allowed to perform a semi-quantitative or even  
763 qualitative assessment of the risks, according to (8, 9). This allows that certain levels of risk can be  
764 grouped together and categorized with respect to the probability as well as the severity level. This  
765 renders the assessment of risks more practicable.

## 766 **4 Discussion**

767 Within this paper, we demonstrated the necessity as well as the impact of a risk-based approach  
768 for the evaluation of ML-based medical devices, in particular for classification tasks.

### 769 **4.1 Topic A – Utilization of risk-based performance metrics in recent publications**

770 With respect to topic A, we showed that risk-based approaches currently do not play a substantial  
771 role in the scientific literature, when assessing the performance of ML-based classification models.  
772 Basically, standard metrics like  $BA$ ,  $F1$  score, or  $MCC$  are applied for this, according to the  
773 performed non-exhaustive literature research for an exemplary time period. Risk-based aspects are  
774 only integrated / reported in a low percentage of papers. When we counted the publications, which  
775 addressed risk prediction as the main application, as positive results, we got 3 out of 30 cases, i.e.  
776 10%, with a 95% CI of 0.24, in the best case. When we excluded these cases fully, we got down to  
777 0 out of 27 cases, with a 95% CI of 0.11. In any case, the application of risk-based approaches was  
778 very limited and restricted to cases where risk prediction was a main topic itself.

### 779 **4.2 Topic B – Impact of risk factors into performance metrics**

780 With respect to topic B, an approach for integrating risk factors into the evaluation of ML-based  
781 classification models was provided. In particular, dedicated weights were integrated for the  
782 different types of errors (false positives –  $FP$  and false negatives –  $FN$ ) into the balanced accuracy  
783 ( $BA$ ) metric as a standard performance measure. This resulted in an evaluation of ML classification  
784 models in terms of the expected risk  $ER$  respectively  $\widetilde{ER}$ . It was demonstrated that  $ER$  is equivalent  
785 to a performance metric, which is a weighted version of  $BA$ . Thus, this metric was subsequently  
786 called Weighted Balanced Accuracy ( $WBA$ ). An artificial error distribution based on modified  
787 Gaussian distributions was utilized to analyze the impact of different risk ratios on the resulting  
788 overall expected risk. It was demonstrated, that the relative increase with respect to  $\widetilde{ER}$  for the  
789 analyzed parameter settings increases up to 198% for risk ratios  $c_{FN}$  of 0.1 and 10.0, i.e. when the  
790 weights for the different types of errors  $FP$  and  $FN$  differ by such a factor. This relative increase



791 refers to the situation, when an unweighted threshold selection (i.e. risk ratio  $c_{FN} = 1$ ) would have  
792 been performed instead of the actual risk ratio. Risk ratios  $c_{FN}$  of 0.1 and 10.0 represent important  
793 benchmarks since they typically corresponds with an de-/increase of one level in the risk matrix, as  
794 it is often applied for medical devices according to (9). For risk ratios in the range between 0.5 and  
795 2.0, the increase in  $\widetilde{ER}$  remains lower than 12%, in our example.

#### 796 **4.3 Topic C – Integration into the development process for ML-based medical devices**

797 With respect to topic C, the impact of these findings was analyzed in relationship to the regulatory  
798 requirements for the development of AI-based medical devices as given by the corresponding  
799 regulations and standards. In particular, this referred to the situation in the EU, with the MDR (6)  
800 as the main regulation for medical devices and the ISO 14971 (8) as the relevant standard for risk  
801 management. This was accompanied by the technical report ISO/TR 24791 (9) as a guidance for  
802 applying (8) as well as the proposed AI Act of the EU (7), which probably has to be applied for many  
803 AI-based medical devices in the future, in its then final version. It was demonstrated, that a neutral  
804 risk profile (with overall risk ratio = 1) basically requires, that the probability and severity of a risk  
805 have a reciprocal relationship, i.e. their product equals 1 when using a multiplicative approach for  
806 combining severity and probability levels. Since the latter are often given in exponential steps, the  
807 severity levels would need to have the same increase to achieve a balanced situation. Using  
808 exemplary application scenarios, we demonstrated that deviations from a reference scenario  
809 (considered as a neutral case) can occur in either direction. Since an increase of the risk ratio by a  
810 factor 10 typically refers to an increase of one level in the risk matrix, the range of risk ratios used  
811 in this paper are considered to represent reasonable scenarios for such applications. Thus, a risk-  
812 based evaluation of AI-based medical devices is required by the regulations and standards and  
813 needs to be considered in the definition of appropriate, use-case specific performance metrics.

#### 814 **4.4 Relation to existing approaches**

815 In the literature, there already are some approaches to include costs and benefits into the  
816 evaluation of ML-based classification tasks as discussed in the introduction, see e.g. (12, 13, 15–  
817 22). Some of them apply to AI in general, some of them focus in medical applications. The approach  
818 presented in this paper utilizes basic aspects of this methodology, in particular within the  
819 framework of normative decision theory, and applies it to the risk-based development of medical  
820 devices. It substantially extends the preliminary results provided in (23).

821 Before we summarize the major findings of this paper, we do a delimitation. Our paper does not  
822 address all levels of integration. For example, it does not include the costs for the correctly assigned  
823 cases. Additionally, it does not present cases where the decision has to follow a deeper structure  
824 of decisions, e.g. regarding the different probabilities and severities of developing a serious disease  
825 in the case of missed diagnosis, i.e. *FN* cases, or the integration of risk mitigation measure, like  
826 performing additional tests to safeguard a diagnosis or other measures to reduce the impact of a  
827 missed diagnosis. In decision / utility theory, such deeper structures can e.g. be addressed using  
828 influence diagrams (16). Additionally, our paper does not take different, non-linear ratings into  
829 account which e.g. represent a stronger risk averse behavior, i.e. over proportionately avoid risks.  
830 In particular, such extensions can be applied to deal with situations where combined risk values are  
831 not calculated by a multiplicative approach but another type of combination. Further on, more  
832 sophisticated methods regarding the impact of uncertainties, e.g. in terms of uncertainty aversion,  
833 as well as their treatment, e.g. using the value of information approach, were not addressed. (16).  
834 This could e.g. be used to include the detectability of specific errors and risks in the calculation as  
835 well as the potential costs to obtain further valuable information, e.g. about a certain disease or  
836 therapy using additional diagnostic tests.

837 Even though such factors are not included in this paper, our basic approach can be extended into  
838 this direction in future steps as it is compatible with the methodology of decision theory. However,  
839 the proposed methodology provides basic ingredients for the integration of risk factors into the

840 evaluation of ML-based classification models. Based on this, important regulatory requirements can  
841 be addressed as given in (8).

842 The utilization of application-specific risk factors also has some challenges. First of all, the reliable  
843 assessment of probabilities and the definition of appropriate costs / weights for the different risks  
844 can be problematic. In particular, it often has to be defined how serious / critical harms should be  
845 balanced with other types of impact, e.g. additional personal burdens or costs. For balancing critical  
846 harms or even deaths with costs, the quality-adjusted life years (QALY) approach can be utilized. It  
847 basically relates to the question how much money persons are willing to spend to reach or maintain  
848 a certain level of health. (21, 59) These costs have to be coupled with the probabilities, which are  
849 also often unknown during development. Another option is the usage of micromorts. It is based on  
850 the question how much a person is willing to accept for a lottery representing a death probability  
851 of 1 in a million. (22, 60)

852 To integrate risk factors into the development of products, the standard for risk management for  
853 medical devices ISO 14971 (8) allows some pragmatic simplifications. On the one hand, the  
854 probabilities may be clustered in a semi-quantitative or even qualitative way based on estimations  
855 by experts. On the other hand, the risk assessment can / should be updated after its placement on  
856 the market according to systematically acquired data from the operation phase. When both factors,  
857 i.e. probabilities and costs / severity, are available, the product of these two factors provides the  
858 combined risk ratio. This reciprocal relationship was graphically shown in Fig. 5. In terms of decision  
859 theory, the different levels of risk ratio represent a so-called preference relationship (see (16) for  
860 basic definition of preference relations). Such relationships are crucial to define situations when  
861 different parameters, i.e. different aspects of utility or costs, are balanced out. In our case, this  
862 constitutes in which situations the particular risks, e.g. risks caused by *FP* vs. *FN* cases, are  
863 balanced out. They are constituted by the iso-level lines of the preference relationship. Again, this  
864 builds a bridge between our approach and the methodology developed in decision theory.

865 Using application-specific performance metrics has some other limitations. The comparability of  
866 different scientific approaches or models gets more challenging. Standardized metrics have the  
867 advantage that the models can be rated according to a generally established method as emphasized  
868 e.g. in (11). Additionally, standardized metrics are examined in more detail and thus, may reflect a  
869 higher level of interpretability, in some sense. This may be increased when risk-based assessment  
870 methods include multiple factors and get more complex. But, standard metrics may also achieve a  
871 lower interpretability, in some sense. Values like specificity, sensitivity,  $F1$  score,  $MCC$  are abstract  
872 numbers which are hard to understand for many people. A risk-based approach better describes  
873 the results in terms of clinical, application-specific outcomes. This provides better access to the  
874 actual use of a model, including its risks / costs as well as its benefits.

#### 875 **4.5 Limitations of the study**

876 The study / methods used in this paper have some limitations. First, the analysis of scientific  
877 literature was only performed for an exemplary period of time. It does not reflect the entire state-  
878 of-the-art which risk-based approaches already were developed and how often they were applied.  
879 Second, we only used an artificial model for our analysis and not results from a model which comes  
880 from a real-world scenario with an actually trained model. This includes, that our model is  
881 continuous and also differentiable, which makes it easier to align the tangents of the  $ROC$  curve  
882 with the iso-contours of the metric. We also focused on symmetrical models for most of the analysis  
883 steps. Thus, it makes sense to apply our approach in real-world scenarios. Third, the current  
884 approach was focused on relatively simple decision cases. Only costs / risk factors for error cases  
885 and for simple types of errors were included. Additionally, these errors basically represent  
886 hazardous situations and not really risks as proposed in (8). An  $FN$  case does only represent a  
887 missed diagnosis. It indicates a potential thread but does not automatically constitute an actual  
888 harm. This would have to be addressed in deeper levels of the probabilistic decision structure.

889 **5 Conclusion**

890 The aim of this paper was not to provide a full-scale methodology for implementing all types of  
891 decisions. It was considered as a starting point to better address a more application-specific and  
892 value-based approach, which includes actual clinical factors like associated risks into the evaluation  
893 of ML-based medical devices. Thus, it wants to create awareness towards a more risk-based way of  
894 measuring performance, with a focus on ML-based classification tasks. Based on the results of this  
895 paper, it can be recognized that a systematic integration of risk factors into the evaluation of AI-  
896 based medical devices is necessary – from a regulatory perspective as well as for an application-  
897 specific optimization of clinical outcomes. The paper demonstrates that risk factors are currently  
898 only considered in a low percentage of scientific publications. Instead, this paper provides a basic  
899 methodology to systematically integrate risk factors into the evaluation of ML-based classification  
900 models – in compliance with current and upcoming regulatory requirements for their use in medical  
901 devices.

902

903 **Abbreviations**

904 AI - artificial intelligence

905 ML - machine learning

906 MDR - medical device regulation

907 EU - European Union

908 TP - true positives

909 FP - false positives

910 TN - true negatives

911 FN - false negatives

912 FPR - false positive rate

913 FNR - false negative rate

- 914 Acc - accuracy
- 915 BA - balanced accuracy
- 916 Prec - precision
- 917 Sen - sensitivity
- 918 Spec - specificity
- 919 NPV - negative predictive value
- 920 PPV - positive predictive value
- 921 F1 - F1 score
- 922 MCC - Matthews correlation coefficient
- 923 ROC - receiver operating characteristics
- 924 AUROC - area under the ROC Curve
- 925 PRC - precision-recall curve
- 926 WBA - weighted balanced accuracy
- 927 ER - expected risk
- 928 **Supplementary Information**
- 929 The article contains the table S1 with the documentation of excluded articles for topic A as a
- 930 supplementary file.
- 931 **Declarations**
- 932 **Ethics approval and consent to participate**
- 933 Not applicable. No humans were involved.
- 934 **Consent for publication**
- 935 Not applicable. No personal data was included.
- 936 **Availability of data and materials**

937 Not applicable. Only artificial models and no actual data sets were used.

938 **Competing interests**

939 The authors declare that they have no competing interests.

940 **Funding**

941 This study was supported by the project “KISS – Künstliche Intelligenz, Services und Systeme”,  
942 funded by the Federal Ministry for Education and Research and the Ministry of Science, Research  
943 and Arts Baden-Württemberg under grant nr. 16DHBKI061.

944 **Authors’s Contributions**

945 MH: Conceptualization, Formal Analysis, Methodology, Software, Visualization, Validation, Project  
946 administration, Supervision, Writing - Original Draft

947 CR: Conceptualization, Conceptualization, Methodology, Project administration, Supervision,  
948 Writing - Review & Editing

949

950

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- 1094

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- [RiskbasedEvaluationofMLbasedClassificationSupplementS1.docx](#)